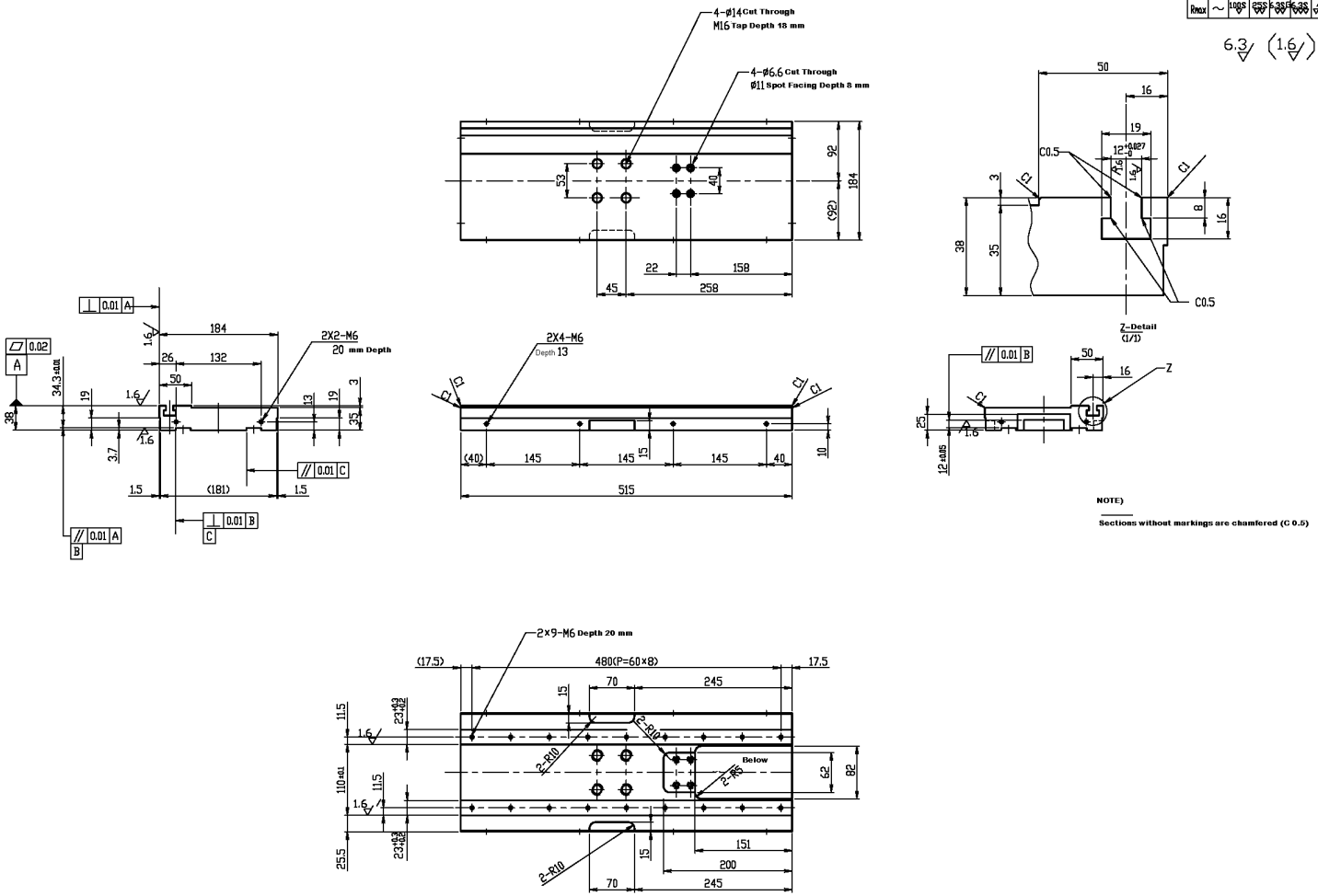
Surface Finish Correlation Chart											
Ra	✓	25	6.3	1.6	0.4	0.8	0.4	0.1	0.8	0.2	
Rmax	~	100S	25S	6.3S	1.6S	3S	4S	1.6S	1.6S	0.8 (3.2S)	2S

6.3 (1.6)



TOLERANCES UNLESS OTHERWISE SPECIFIED			
~ 10	±0.10	100 ~ 500	±0.30
10 ~ 30	±0.15	500 ~ 1000	±0.50
30 ~ 50	±0.20	1000 ~ 2000	±1.00
50 ~ 100	±0.25	2000 ~ 5000	±1.50